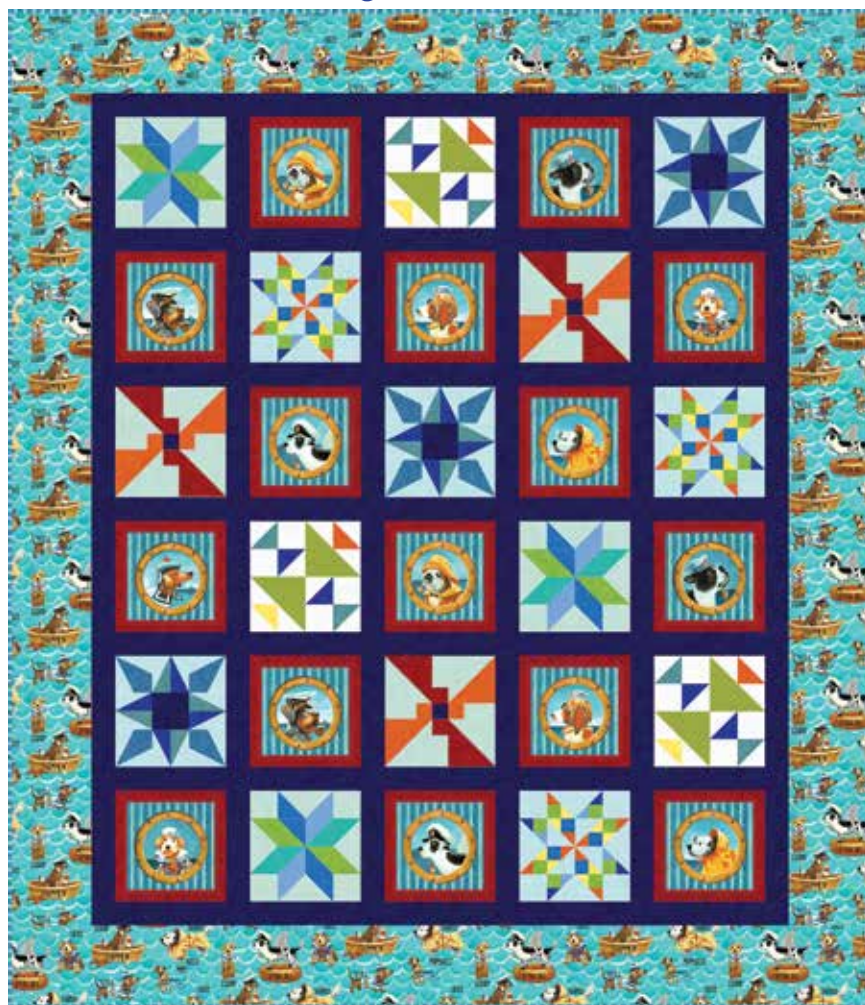


A Free Project Sheet  
NOT FOR RESALE

# Salty Dogs

QUILT 2



Featuring fabrics from the **Salty Dogs** collection by **Geoff Allen** for **STUDIO·e·fabrics**

## Fabric Requirements

(A) 4701P-77 .....	(1) Panel	(K) 1351-Royal** .....	¼ yard
(B) 1351-Burgundy**	⅞ yard	(L) 1351-Aqua** .....	¼ yard
(C) 1351-Robin's Egg**	½ yard	(M) 1351-Pigment White**	¼ yard
(D) 1351-Aegean Blue**	¼ yard	(N) Bright Kiwi-64 <sup>+</sup>	¼ yard
(E) 1351-Chambray**	¼ yard	(O) 1351-Navy** .....	1 ¼ yards
(F) 1351-Teal** .....	⅛ yard	(P) 1351-Denim** .....	¼ yard
(G) 1351-Grass** ....	¼ yard	(Q) 4702-76 .....	1 ⅝ yards
(H) 1351-Seaglass**	½ yard	(R) 4708-76 .....	⅝ yard*
(I) 1351-Orange** ...	¼ yard	Backing	
(J) 1351-Sunshine**	¼ yard	4706-67 .....	4 yards

## Additional Supplies Needed

Batting 62" x 71" (Recommended:  
Air Lite® Colour Me 100% Cotton)  
Piecing and sewing thread  
Quilting and sewing supplies  
Quilt designed by Lisa Loessel  
Finished Quilt Size 54" x 62 ½"  
Skill Level: Intermediate  
\* Includes Binding  
\*\* Just Color! Collection  
+ Peppercottons Collection

Please check our website for pattern updates before starting this project.

## Fabrics in the Collection



Salty Dogs Ship Panel - Blue  
4700P-77



Dog Blocks - Blue  
4701P-77



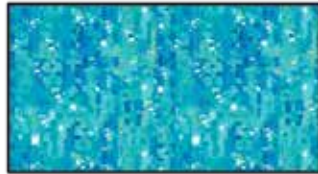
Wavy Dogs - Aqua  
4702-76



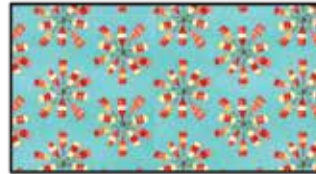
Mermaids - Aqua  
4703-76



Shimmering Texture - Aqua  
4704-76



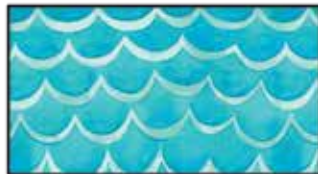
Shimmering Texture - Blue  
4704-77



Buoys - Aqua  
4705-76



Mini Novelty Crabs & Shells  
Aqua - 4706-67



Waves - Aqua  
4707-76



Shiplap Texture Stripe - Aqua  
4708-76

## Select Fabrics from Just Color! and Peppered Cottons



Peppered Cottons  
True Cheddar-36



Peppered Cottons  
Bright Kiwi-64



Just Color! - Aegean Blue  
1351-Aegean Blue



Just Color! - Aqua  
1351-Aqua



Just Color! - Burgundy  
1351-Burgundy



Just Color! - Chambray  
1351-Chambray



Just Color! - Denim  
1351-Denim



Just Color! - Grass  
1351-Grass



Just Color! - Light Teal  
1351-Light Teal



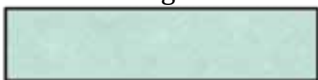
Just Color! - Navy  
1351-Navy



Just Color! - Orange  
1351-Orange



Just Color! - Pigment White  
1351-Pigment White



Just Color! - Robin's Egg  
1351-Robin's Egg



Just Color! - Royal  
1351-Royal



Just Color! - Sea Glass  
1351-Sea Glass



Just Color! - Sunshine  
1351-Sunshine



Just Color! - Teal  
1351-Teal

## Cutting

### Cutting Instructions

*Please note: All strips are cut across the width of fabric (WOF) from selvage to selvage edge unless otherwise noted.*

WOF= Width of Fabric • LOF = Length of Fabric

#### **Fabric A (4701P-77 Dog Blocks – Blue):**

- Fussy cut (15) 6 ½" squares each centered on a dog block.

#### **Fabric B (1351-Burgundy Just Color! – Burgundy), cut:**

- (1) 3 ⅞" x WOF strip, sub-cut (3) 3 ⅞" squares and (6) 1 ½" squares.
- (5) 1 ½" x WOF strips, sub-cut (30) 1 ½" x 6 ½" strips.
- (8) 1 ½" x WOF strips, sub-cut (30) 1 ½" x 8 ½" strips.

#### **Fabric C (1351-Robin's Egg Just Color! – Robin's Egg), cut:**

- (1) 3 ⅞" x WOF strip, sub-cut (6) 3 ⅞" squares.
- (1) 2 ⅝" x WOF strip, sub-cut (12) 2 ⅝" squares.
- (1) 2 ¼" x WOF strip, sub-cut (12) 2 ¼" squares.
- (1) 1 ½" x WOF strip, sub-cut (12) 1 ½" x 2 ½" strips.

#### **Fabric D (1351-Aegean Blue Just Color! – Aegean Blue), cut:**

- (1) 2 ⅝" x WOF strip, sub-cut (6) 2 ⅝" squares.
- (1) 1 ⅜" x WOF strip, sub-cut (12) 1 ⅜" squares.

#### **Fabric E (1351-Chambray Just Color! – Chambray), cut:**

- (1) 2 ⅝" x WOF strip, sub-cut (6) 2 ⅝" squares.
- (1) 1 ¾" x WOF strip, sub-cut (6) 1 ¾" squares. Cut the squares across one diagonal to make (12) 1 ¾" triangles.

#### **Fabric F (1351-Teal Just Color! – Teal), cut:**

- (1) 2 ⅝" x WOF strip, sub-cut (6) 2 ⅝" squares.

#### **Fabric G (1351-Grass Just Color! – Grass), cut:**

- (1) 2 ⅝" x WOF strip, sub-cut (6) 2 ⅝" squares.
- (1) 1 ⅜" x WOF strip, sub-cut (24) 1 ⅜" squares.

#### **Fabric H (1351-Seaglass Just Color! – Seaglass), cut:**

- (2) 2 ⅝" x WOF strips, sub-cut (18) 2 ⅝" squares. Cut the squares across one diagonal to make (36) 2 ⅝" triangles.
- (1) 2 ¼" x WOF strip, sub-cut (12) 2 ¼" squares.
- (24) Template 1 components.
- (24) Template 2 components.

#### **Fabric I (1351-Orange Just Color! – Orange), cut:**

- (1) 3 ⅞" x WOF strip, sub-cut (3) 3 ⅞" squares and (2) 2 ⅝" squares.
- (1) 1 ¾" x WOF strip, sub-cut (12) 1 ¾" squares and (6) 1 ½" squares. Cut the 1 ¾" squares across one diagonal to make (24) 1 ¾" triangles.

#### **Fabric J (1351-Sunshine Just Color! – Sunshine), cut:**

- (1) 2 ⅝" x WOF strip, sub-cut (2) 2 ⅝" squares.
- (1) 1 ¾" x WOF strip, sub-cut (12) 1 ¾" squares. Cut the squares across one diagonal to make (24) 1 ¾" triangles.

#### **Fabric K (1351-Royal Just Color! – Royal), cut:**

- (1) 2 ⅝" x WOF strip, sub-cut (3) 2 ⅝" squares and (6) 1 ¾" squares. Cut the 1 ¾" squares across one diagonal to make (12) 1 ¾" triangles.
- (12) Template 2 components.



## Cutting - Continued

### Fabric L (1351-Aqua Just Color! – Aqua), cut:

- (1) 2  $\frac{5}{8}$ " x WOF strip, sub-cut (3) 2  $\frac{5}{8}$ " squares.
- (12) Template 1 components.

### Fabric M (1351-Pigment White Just Color! – Pigment White), cut:

- (1) 2  $\frac{5}{8}$ " x WOF strip, sub-cut (16) 2  $\frac{5}{8}$ " squares. Cut (6) of the squares across one diagonal to make (12) 2  $\frac{5}{8}$ " triangles.
- (2) 2  $\frac{1}{4}$ " x WOF strips, sub-cut (12) 2  $\frac{1}{4}$ " squares.

### Fabric N (Bright Kiwi-64 Peppered Cottons – Bright Kiwi), cut:

- (1) 4  $\frac{3}{8}$ " x WOF strip, sub-cut (3) 4  $\frac{3}{8}$ " squares. Cut the squares across one diagonal to make (6) 4  $\frac{3}{8}$ " triangles.

### Fabric O (1351-Navy Just Color! – Navy), cut:

- (1) 2  $\frac{7}{8}$ " x WOF strip, sub-cut (3) 2  $\frac{7}{8}$ " squares and (3) 1  $\frac{1}{2}$ " squares.
- (8) 2" x WOF strips. Sew the strips together end to end with diagonal seams and cut (7) 2" x 44  $\frac{1}{2}$ " strips.
- (8) 2" x WOF strips, sub-cut (36) 2" x 7  $\frac{1}{2}$ " strips.

### Fabric P (1351-Denim Just Color! – Denim), cut:

- (12) Template 3 components.

### Fabric Q (4702-76 Wavy Dogs – Aqua), cut:

- (2) 5  $\frac{1}{2}$ " x 53" LOF strips.
- (2) 5  $\frac{1}{2}$ " x 54  $\frac{1}{2}$ " WOF strips from the remaining fabric, piece as needed.

### Fabric R (4708-76 Shiplap Texture Strips – Aqua), cut:

- (6) 2  $\frac{1}{2}$ " x WOF strips for the binding.

### Backing (4706-67 Mini Novelty Crabs and Shells – Aqua), cut:

- (2) 71" x WOF strips for the backing. Sew the strips together and trim to make the 62" x 71" back.

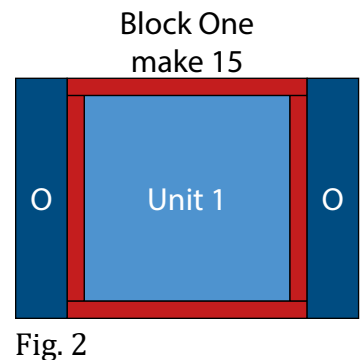
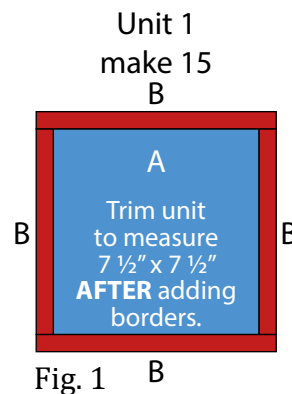
## Sewing

Sew using a  $\frac{1}{4}$ " seam allowance with right sides together (RST) unless otherwise indicated. Always press towards the darker fabric while assembling, unless otherwise noted by the arrows.

### Block Assembly

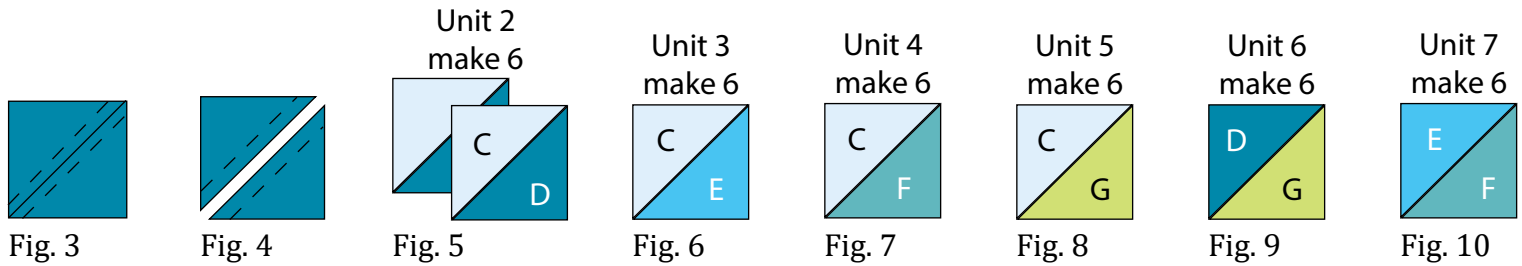
1. Sew (1) 1  $\frac{1}{2}$ " x 6  $\frac{1}{2}$ " Fabric B strip to each side of (1) 6  $\frac{1}{2}$ " Fabric A square. Sew (1) 1  $\frac{1}{2}$ " x 8  $\frac{1}{2}$ " Fabric B strip to the top and to the bottom of the Fabric A block. Trim the block to measure 7  $\frac{1}{2}$ " square to make (1) Unit 1 square (Fig. 1). Repeat to make (15) Unit 1 squares total.

2. Sew (1) 2" x 7  $\frac{1}{2}$ " Fabric O strip to each side of (1) Unit 1 square to make (1) Block One rectangle (Fig. 2). Repeat to make (15) Block One rectangles total.



3. Place (1) 2 5/8" Fabric D square on top of (1) 2 5/8" Fabric C square, right sides together. Draw a line across the diagonal of the top square (Fig. 3). Sew 1/4" away from each side of the drawn diagonal line (Fig. 3). Cut the (2) squares apart on the drawn diagonal line (Fig. 4) to make (2) half-square triangles. Trim the half-square triangles to measure 2 1/4" to make (2) Unit 2 squares (Fig. 5). Repeat to make (6) Unit 2 squares total.

4. Repeat Step 3 and refer to Figures 6-10 for fabric identification and placement to make (6) 2 1/4" Unit 3 squares, (6) 2 1/4" Unit 4 squares, (6) 2 1/4" Unit 5 squares, (6) 2 1/4" Unit 6 squares and (6) 2 1/4" Unit 7 squares.



**Note: Pay attention to the unit orientations while assembling the blocks.**

5. Sew together (1) 2 1/4" Fabric C square, (1) Unit 2 square, (1) Unit 3 square and (1) 2 1/4" Fabric C square, in that order, to make (1) Row One.

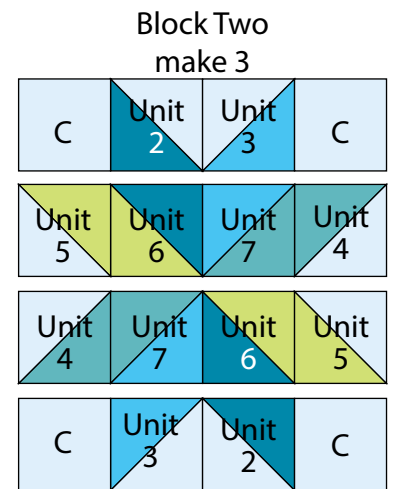
6. Sew together (1) Unit 5 square, (1) Unit 6 square, (1) Unit 7 square and (1) Unit 4 square, in that order, to make (1) Row Two.

7. Sew together (1) Unit 4 square, (1) Unit 7 square, (1) Unit 6 square and (1) Unit 5 square, in that order, to make (1) Row Three.

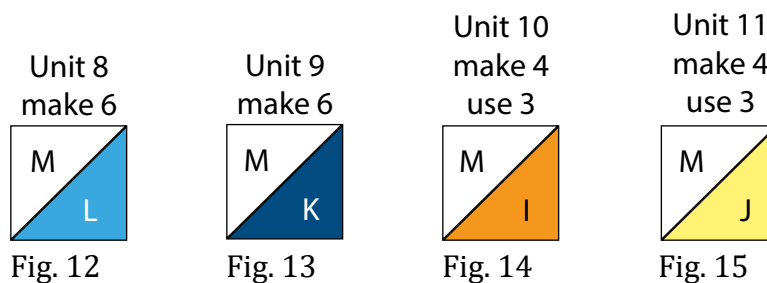
8. Sew together (1) 2 1/4" Fabric C square, (1) Unit 3 square, (1) Unit 2 square and (1) 2 1/4" Fabric C square, in that order, to make (1) Row Four.

9. Sew together the (4) Rows from Steps 5-8, in numerical order, to make (1) Block Two square (Fig. 11).

10. Repeat Steps 5-9 to make (3) Block Two squares total.



11. Repeat Step 3 and refer to Figures 12-15 for fabric identification and placement to make (6) 2 1/4" Unit 8 squares, (6) 2 1/4" Unit 9 squares, (4) 2 1/4" Unit 10 squares and (4) 2 1/4" Unit 11 squares. **Note: Only (3) of the Unit 10 blocks and (3) of the Unit 11 blocks will be used.**



12. Sew (1) Unit 8 square to the left side of (1) 2 ¼" Fabric M square. Sew (1) 2 ¼" Fabric M square to the left side of (1) Unit 9 square. Sew the (2) resulting strips together to make (1) Unit 12 square (Fig. 16). *(Unit should measure 4" square.)* Repeat to make (6) Unit 12 squares total.

13. Sew (1) Fabric M 2 ⅝" triangle to adjacent sides of (1) Unit 10 square as shown in Figure 17 to make (1) Unit 13 triangle. Repeat to make (3) Unit 13 triangles total.

14. Sew (1) Fabric N 4 ⅜" triangle to the long side of (1) Unit 13 triangle to make (1) Unit 14 square (Fig. 18). *(Unit should measure 4" square.)* Repeat to make (3) Unit 14 squares total.

15. Sew (1) Fabric M 2 ⅝" triangle to adjacent sides of (1) Unit 11 square as shown in Figure 19 to make (1) Unit 15 triangle. Repeat to make (3) Unit 15 triangles total.

16. Sew (1) Fabric N 4 ⅜" triangle to the long side of (1) Unit 15 triangle to make (1) Unit 16 square (Fig. 20). *(Unit should measure 4" square.)* Repeat to make (3) Unit 16 squares total.

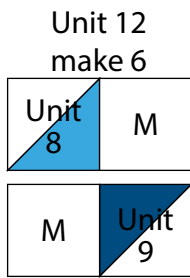


Fig. 16

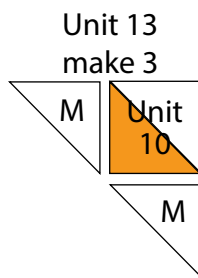


Fig. 17

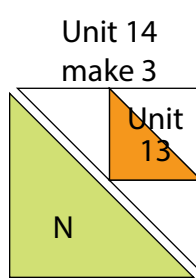


Fig. 18

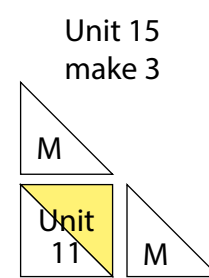


Fig. 19

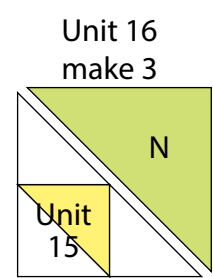


Fig. 20

17. Sew (1) Unit 12 square to the left side of (1) Unit 14 square. Sew (1) Unit 16 square to the left side of (1) Unit 12 square. Sew the (2) resulting strips together to make (1) Block Three square (Fig. 21). Repeat to make (3) Block Three squares total.

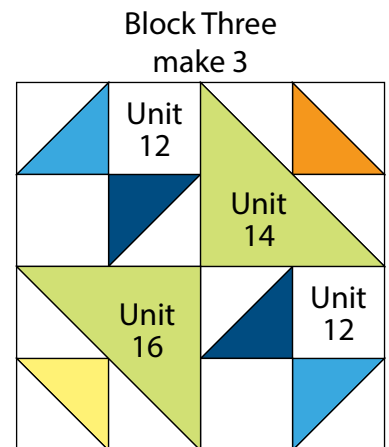


Fig. 21

18. Place (1) Fabric H-Template 2 component on top of (1) Fabric P-Template 3 component, right sides together, aligning the left sides. Sew the two components together along the left side. Press the smaller component open (Fig. 22).

19. Place (1) Fabric H-Template 1 component on top of the Fabric P-Template 3 component, right sides together, aligning the right sides. Sew the (2) components together along the right side. Press the smaller triangle open. Trim to measure 2 ⅞" square to make (1) Unit 17 square (Fig. 22)

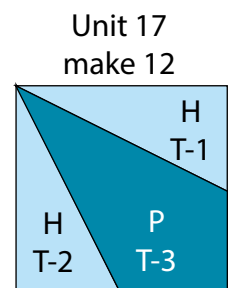


Fig. 22

20. Repeat Steps 18-19 to make (12) Unit 17 squares total.

21. Place (1) Fabric H-Template 1 component on top of (1) Fabric L-Template 1 component, right sides together. Sew the two components together along the long side. Press the block open to make (1) Unit 18 rectangle (Fig. 23). Repeat to make (12) Unit 18 rectangles total.

22. Place (1) Fabric H-Template 1 component on top of (1) Fabric L-Template 1 component, right sides together. Sew the two components together along the long side. Press the block open to make (1) Unit 19 rectangle (Fig. 24). Repeat to make (12) Unit 19 rectangles total.

23. Sew (1) Unit 18 rectangle to the left side of (1) Unit 19 rectangle to make (1) Unit 20 square (Fig. 25).

24. Sew (1) Unit 17 square to each side of (1) Unit 20 square to make the top row. Repeat to make the bottom row. Sew (1) Unit 20 square to each side of (1) 2 7/8" Fabric O square to make the middle row. Sew the (3) rows together to make (1) Block Four square (Fig. 26). Repeat to make (3) Block Four squares total.

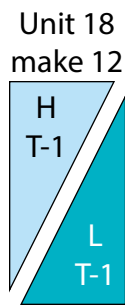


Fig. 23

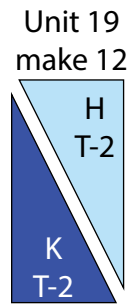


Fig. 24

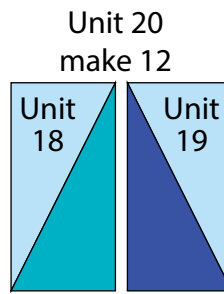


Fig. 25

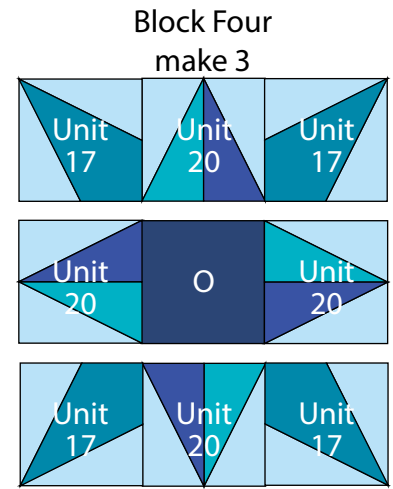


Fig. 26

25. Sew (1) Fabric I 1 3/4" triangle and (1) Fabric J 1 3/4" triangle to adjacent sides of (1) 1 3/8" Fabric G square. Sew (1) Fabric H 2 5/8" triangle to the long side of the sewn block to make (1) Unit 21 square (Fig. 27). *(Unit should measure 2 1/4" square.)* Repeat to make (12) Unit 21 squares total.

26. Sew (1) Fabric E 1 3/4" triangle and (1) Fabric K 1 3/4" triangle to adjacent sides of (1) 1 3/8" Fabric G square. Sew (1) Fabric H 2 5/8" triangle to the long side of the sewn block to make (1) Unit 22 square (Fig. 28). *(Unit should measure 2 1/4" square.)* Repeat to make (12) Unit 22 squares total.

27. Sew (1) Fabric J 1 3/4" triangle and (1) Fabric I 1 3/4" triangle to adjacent sides of (1) 1 3/8" Fabric D square. Sew (1) Fabric H 2 5/8" triangle to the long side of the sewn block to make (1) Unit 23 square (Fig. 29). *(Unit should measure 2 1/4" square.)* Repeat to make (12) Unit 23 squares total.

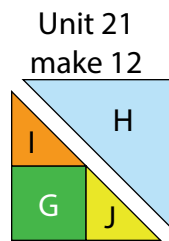


Fig. 27

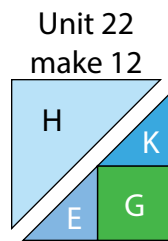


Fig. 28

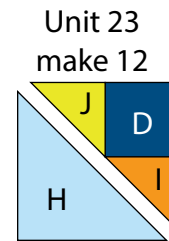


Fig. 29

28. Sew together (1) 2 ¼" Fabric H square, (1) Unit 21 square, (1) Unit 22 square and (1) 2 ¼" Fabric H square, in that order, to make Row One.

29. Sew together (1) Unit 22 block, (1) Unit 23 block, (1) Unit 23 block and (1) Unit 21 block, in that order, to make Row Two.

30. Sew together (1) Unit 21 block, (1) Unit 23 block, (1) Unit 23 block and (1) Unit 22 block, in that order, to make Row Three.

31. Sew together (1) 2 ¼" Fabric H square, (1) Unit 22 block, (1) Unit 21 block and (1) 2 ¼" Fabric H square, in that order, to make Row Four.

32. Sew together the (4) Rows from Steps 28-31, in numerical order, to make (1) Block Five square (Fig. 30).

33. Repeat Steps 28-32 to make (3) Block Five squares total.

34. Repeat Step 3 using (3) 3 ⅞" Fabric B squares and (3) 3 ⅞" Fabric C squares to make (6) 3 ½" Unit 24 squares (Figs. 31-33).

35. Repeat Step 3 using (3) 3 ⅞" Fabric C squares and (3) 3 ⅞" Fabric I squares to make (6) 3 ½" Unit 25 squares (Fig. 34).

36. Sew (1) 1 ½" x 2 ½" Fabric C strip to the top of (1) 1 ½" Fabric B square to make (1) Unit 26 strip (Fig. 35). Repeat to make (6) Unit 26 strips total.

37. Sew (1) 1 ½" x 2 ½" Fabric C strip to the left side of (1) 1 ½" Fabric I square to make (1) Unit 27 strip (Fig. 36). Repeat to make (6) Unit 27 strips total.

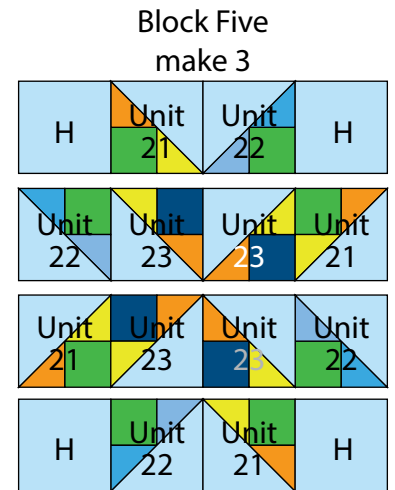


Fig. 30

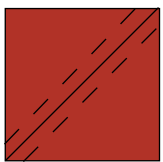


Fig. 31



Fig. 32

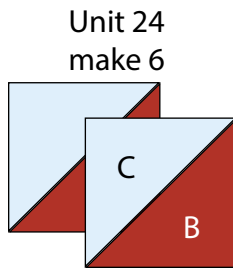


Fig. 33

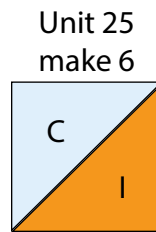


Fig. 34

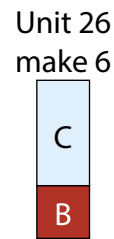


Fig. 35

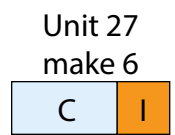


Fig. 36

38. Sew (1) Unit 24 square to the left side of (1) Unit 26 strip. Sew (1) Unit 25 square to the right side of the Unit 26 strip to make the top row.

39. Sew (1) Unit 27 strip to each side of (1) 1 ½" Fabric O square to make the middle row.

40. Sew (1) Unit 25 square to the left side of (1) Unit 26 strip. Sew (1) Unit 24 square to the right side of the Unit 26 strip to make the bottom row.

41. Sew together the (3) rows from Steps 38-40 to make (1) Block Six square (Fig. 37).

42. Repeat Steps 38-41 to make (3) Block Six squares total.

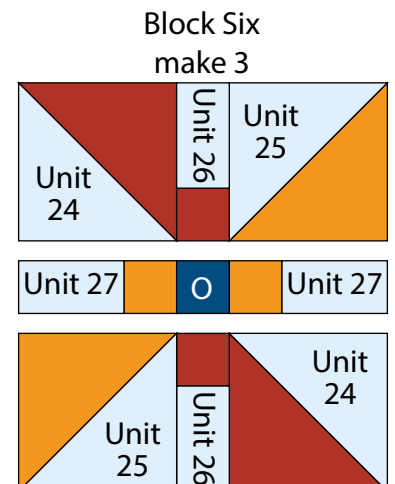


Fig. 37



## Quilt Top Assembly

*(Follow the Quilt Layout while assembling the quilt top.)*

43. Sew together (1) 2" x 7 ½" Fabric O strip, (1) Block Two square, (1) Block One rectangle, (1) Block Three square, (1) Block One rectangle, (1) Block Four square and (1) 2" x 7 ½" Fabric O strip, in that order, to make Row One.

44. Sew together (1) Block One rectangle, (1) Block Five square, (1) Block One rectangle, (1) Block Six square and (1) Block One rectangle, in that order, to make Row Two.

45. Sew together (1) 2" x 7 ½" Fabric O strip, (1) Block Six square, (1) Block One rectangle, (1) Block Four square, (1) Block One rectangle, (1) Block Five square and (1) 2" x 7 ½" Fabric O strip, in that order, to make Row Three.

46. Sew together (1) Block One rectangle, (1) Block Three square, (1) Block One rectangle, (1) Block Two square and (1) Block One rectangle, in that order, to make Row Four.

47. Sew together (1) 2" x 7 ½" Fabric O strip, (1) Block Four square, (1) Block One rectangle, (1) Block Six square, (1) Block One rectangle, (1) Block Three square and (1) 2" x 7 ½" Fabric O strip, in that order, to make Row Five.

48. Sew together (1) Block One rectangle, (1) Block Two square, (1) Block One rectangle, (1) Block Five square and (1) Block One rectangle, in that order, to make Row Six.

49. Sew together (7) 2" x 44 ½" Fabric O strips and (6) pieced rows, in numerical order, and alternating them, to make the Center Block.

50. Sew (1) 5 ½" x 53" Fabric Q strip to each side of the Center Block. Sew (1) 5 ½" x 54 ½" Fabric Q strip to the top and to the bottom of the Center Block to make the quilt top.

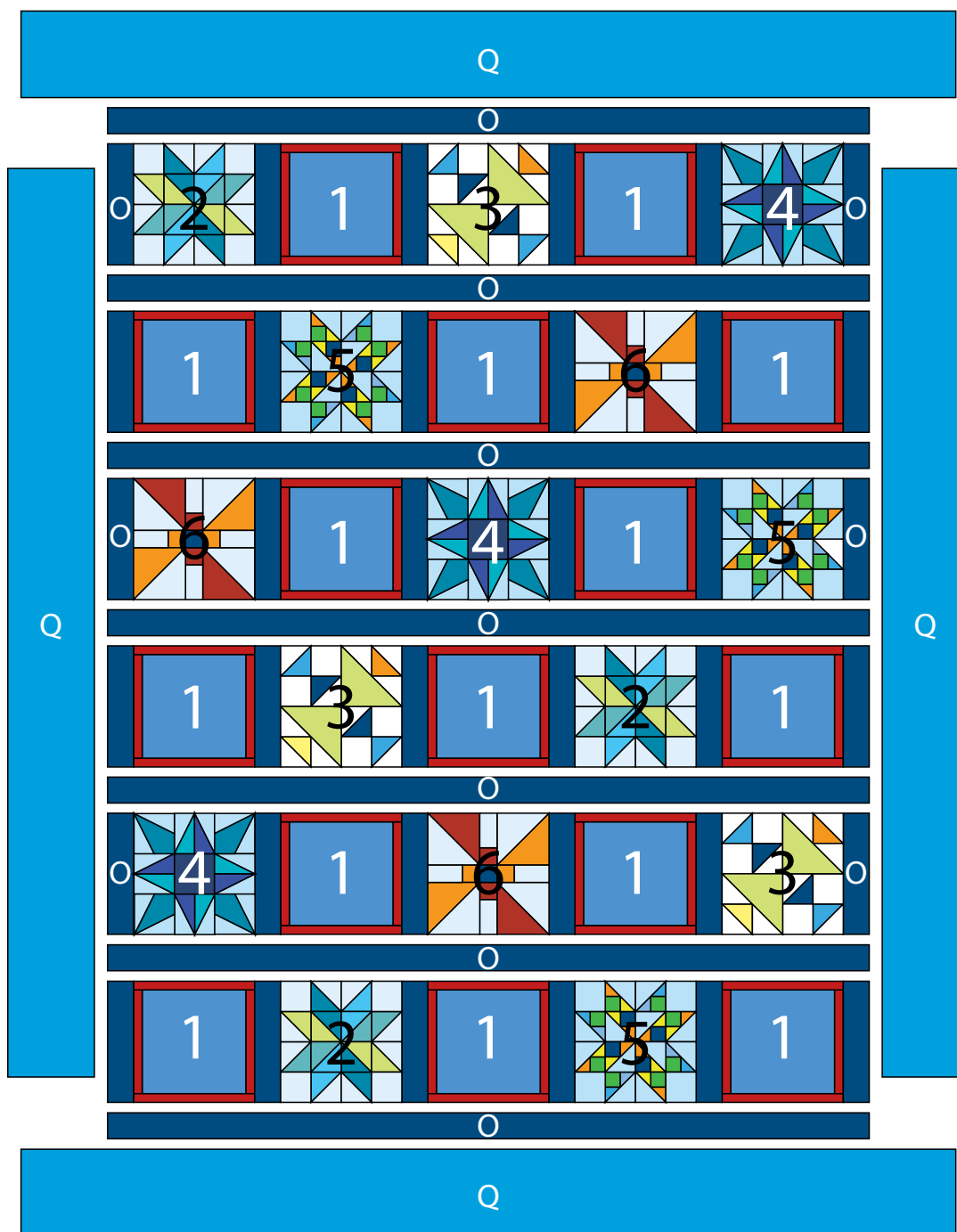
## Layering, Quilting and Finishing

20. Press the quilt top and 62" x 71" backing well. Layer backing (wrong side up), batting, pressed quilt top (right side up) and baste. Quilt as desired and trim excess batting and backing when quilting is complete.

## Binding

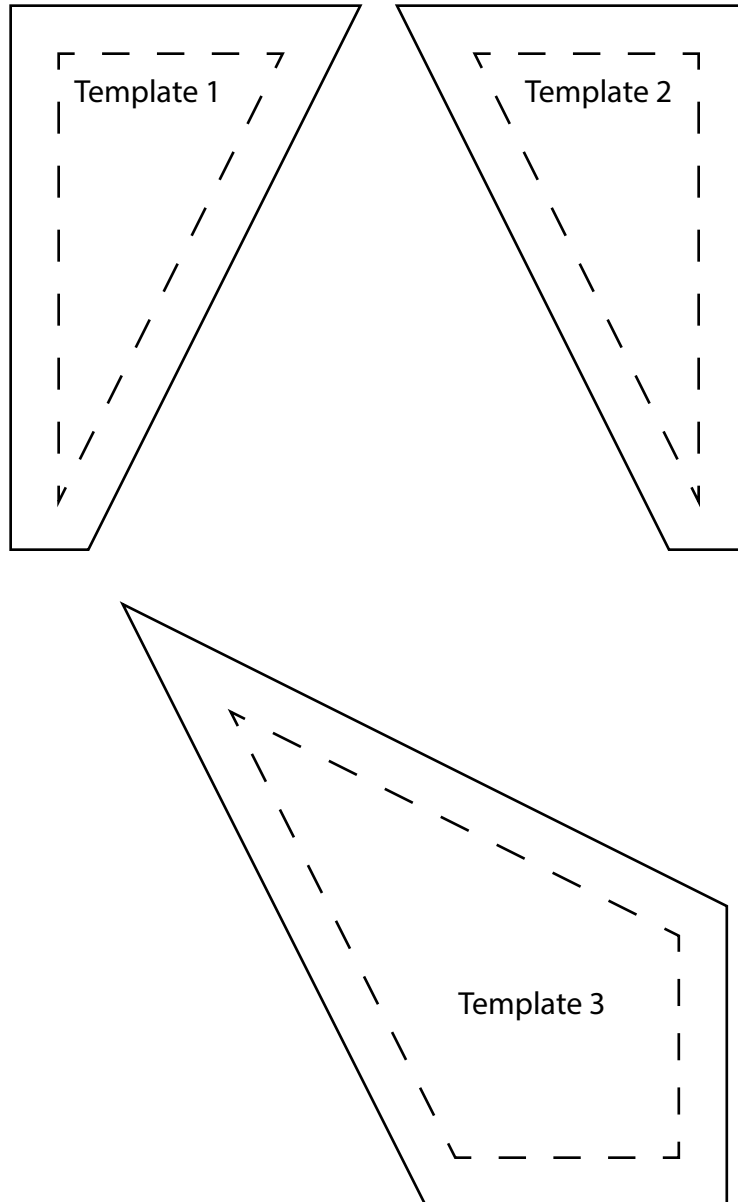
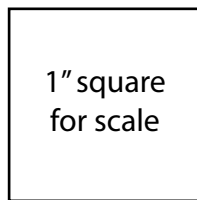
21. Cut the ends of the (6) Fabric R binding strips at a 45-degree angle and sew end to end to make (1) continuous piece of binding. Fold in half lengthwise and press wrong sides together.

22. Sew the binding to the front of the quilt, raw edges together. Turn the folded edge to the back, and hand stitch in place.



Quilt Layout

## 100% Templates



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